

## **REPORT ON INDUSTRIAL VISIT AT MEDLEY PHARMA PVT. LTD**

Daman, Gujarat – 396210

Date: 18<sup>th</sup> April, 2025



UKA TARSADIA UNIVERSITY

Dr. Chunibhai Vallabhbhai Patel College of Pharmacy

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## Report on industrial visit at MEDLEY PHARMA PVT. LTD.

Date of visit – April 18, 2025

Place of visit	MEDLEY PHARMA PVT. LTD
Coordinators from college	Dr. Jayant Sarolia approved by Dr. Ashish Mishra, Principal
Principal Participating students	Students 40 students from 6 <sup>th</sup> Sem B Pharm Boys- 15, Girls- 25
Accompanying faculty members	Mr. Abhishek Joshi and Ms. Jayna Parmar
Coordinators from industry	Mr. Keval Patel

The Industrial visit to Medley Pharma Pvt. Ltd was organized by Dr. Chunibhai Vallabhbhai Patel College of Pharmacy on 18<sup>th</sup> April 2025. The visit was coordinated by Dr. Jayant Sarolia, Faculty of DCVPCP. Forty B. Pharm students and two faculty members, Mr. Abhishek Joshi and Ms. Jayna Parmar, visited the industry. The students were fortunate enough to get an opportunity to see the plant approved by domestic and international regulatory authorities. The students began their journey at 5:00 am from Surat and reached their destination at 10:00 am. After completion of the security check and registration of students at the main gate Mr. Keval Patel, the coordinator of Medley Pharma Pvt. Ltd, welcomed the group and provided a comprehensive overview of the industry.

Mr. Keval Patel - Production employee, engaged the students in a detailed discussion about the various unit operations involved in the manufacturing of solid dosage forms and liquid dosage forms. This insight into the manufacturing processes was valuable for the students. The plant layout; material as well as men flow; sensitization and gowning procedure were explained in detail to the students before entering the premises. After wearing a visitor's apron, shoe covers and caps, the students were allowed to enter the area. The raw material warehouse, production (formulation), QA & QC and packaging areas were explained by Mr. Keval Patel - production employee. The Following things were explained in detail in the warehouse:

- a. Raw materials and packaging material flow
- b. Labeling to indicate the status of material and label detail
- c. Storage
- d. Window to transfer the material from warehouse to production
- e. Software for digital data maintenance.
- f. Men flow

The Following things were explained in detail in the production area:

- a. MRO (material request order) and dispensing
- b. washing area
- c. Cleaning and validation
- d. Documents like BMR, SOPs, etc.
- e. granulation process steps, mechanism, and equipment such as wet granulation and dry granulation

- f. the sampling technique for IPQC test
- g. Tablet compression process and machine
- h. Special precautions for light-sensitive materials,
- i. Tablet defects due to compression variation and its remedies
- j. Tablet sorting operation l. Sorting and packaging operation: primary packaging area
- k. Coating of tablet

At the end, all the students and faculties gathered again in the reception area at 11:30 am and arrangements for refreshments were made by Medley Pharma. Two employees were given a token of appreciation by Dr. Jayant Sarolia and Mr. Abhishek Joshi. The fruitful visit of Medley Pharma was ended cheerfully by clicking a group photograph at the reception area at 11:45 am. Overall, the industrial visit to Medley Pharma was an enriching experience that exposed students to real-world pharmaceutical manufacturing processes and provided valuable insights into the industry's working culture. This visit was made possible through the efforts of Dr. Jayant Sarolia and the support of Dr. Chunibhai Vallabhbhai Patel College of Pharmacy.



Group photo of students at entrance of Medley Pharma Pvt. Ltd, Daman, Gujarat.